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CONTENTS

PRECAUTION 3 SERVICE DATA AND SPECIFICATIONS (SDS) 18 PRECAUTIONS 3 Precautions For Engine Service 3 SERVICE DATA AND SPECIFICATIONS (SDS) 18 Precautions For Engine Service 3 SERVICE DATA AND SPECIFICATIONS (SDS) 18 Precautions for Removing Battery Terminal 4 Periodical Maintenance Specification 18 PREPARATION 6 Engine Oil Pressure 18 PREPARATION 6 PRECAUTION 19 PREPARATION 7 PRECAUTIONS 19 PRECAUTIONS 19 Precautions For Engine Service 19 PYECAUTIONS 19 PRECAUTIONS 19 PRECAUTIONS 19 Precautions For Engine Service 19 PYECAUTIONS 19 Precautions for Removing Battery Terminal 19 PERIODIC MAINTENANCE 20 </th <th>2.0L TURBO GASOLINE ENGINE</th> <th>Inspection17</th>	2.0L TURBO GASOLINE ENGINE	Inspection17
PRECAUTIONS 3 Liquid Gasket 3 Precautions for Removing Battery Terminal 4 PREPARATION 6 PREPARATION 6 PREPARATION 6 Special Service Tools 6 Commercial Service Tools 6 Commercial Service Tools 7 PESCRIPTION 7 Engine Lubrication System Schematic 7 PERIODIC MAINTENANCE 8 Inspection 8 Inspection 9 Refilling 9 OIL FILTER 11 Removal and Installation 11 Inspection 11 REMOVAL AND INSTALLATION 12 Engine Using and Installation 12 Inspection 13 UNIT DISASSEMBLY AND ASSEMBLY 14 OIL PUMP 14 Exploded View 14 Exploded View 14 PEROVAL AND INSTALLATION 29 OIL FUMP 14 OIL PUMP 14	PRECAUTION3	
PREPARATION 6 FREPARATION 6 Special Service Tools 6 Commercial Service Tools 6 Commercial Service Tools 6 SYSTEM DESCRIPTION 7 Precautions For Engine Service 19 Precautions for Removing Battery Terminal 19 Liquid Gasket 20 Precautions for Removing Battery Terminal 19 Liquid Gasket 20 PREPARATION 22 PREPARATION 22 PREPARATION 22 PREPARATION 22 Special Service Tools 22 Commercial Service Tools 22 Commercial Service Tools 22 Commercial Service Tools 22 SySTEM DESCRIPTION 24 PREPARATION 24 Engine Lubrication System 25 ENGINE OIL 27 Inspection 27 Draining 29 Refilling 29 OIL FILTER 30 Commercial Service Tools 27 Draining 29 Refilling 29 OIL FILTER 30 Commercial Service Tools 20 Commercial Service Tools 22 Commercial Service T	Precautions For Engine Service3 Liquid Gasket	SERVICE DATA AND SPECIFICATIONS (SDS)
Special Service Tools	PREPARATION6	
SYSTEM DESCRIPTION 7 DESCRIPTION 7 Engine Lubrication System Schematic 7 PERIODIC MAINTENANCE 8 Boraining 9 Boraining 9 Refilling 9 OIL FILTER 11 Removal and Installation 11 Inspection 11 REMOVAL AND INSTALLATION 12 Exploded View 12 UNIT DISASSEMBLY AND ASSEMBLY 14 Exploded View	Special Service Tools6	
Precautions for Removing Battery Terminal 19		
PREPARATION 22 22 23 24 25 25 26 26 26 26 27 27 27 28 28 28 28 28	SYSTEM DESCRIPTION7	Precautions for Removing Battery Terminal19
PERIODIC MAINTENANCE 8 PREPARATION 22 ENGINE OIL 8 Special Service Tools 22 Inspection 8 Commercial Service Tools 22 Draining 9 SYSTEM DESCRIPTION 24 PERIODIC MAINTENANCE 24 Engine Lubrication System 24 Engine Lubrication System Schematic 26 PERIODIC MAINTENANCE 27 Exploded View 12 Inspection 27 Inspection 27 Inspection 27 UNIT DISASSEMBLY AND ASSEMBLY 14 Exploded View 14		
Special Service Tools	PERIODIC MAINTENANCE8	
DESCRIPTION 24		Special Service Tools22
OIL FILTER 11 Removal and Installation 11 Inspection 11 REMOVAL AND INSTALLATION 12 OIL COOLER 12 Exploded View 12 Inspection 27 UNIT DISASSEMBLY AND ASSEMBLY 14 Exploded View 14		SYSTEM DESCRIPTION24
REMOVAL AND INSTALLATION 12 OIL COOLER 12 Exploded View 12 Removal and Installation 12 Inspection 13 UNIT DISASSEMBLY AND ASSEMBLY 14 OIL PUMP 14 Exploded View 14 Exploded View 14 Removal and Installation 30 Inspection 31 Removal and Installation 30 Inspection 31 REMOVAL AND INSTALLATION 32	OIL FILTER11 Removal and Installation11	Engine Lubrication System24
OIL COOLER 12 Exploded View 12 Removal and Installation 12 Inspection 13 UNIT DISASSEMBLY AND ASSEMBLY 14 OIL PUMP 14 Exploded View 14 Exploded View 14 Removal and Installation 30 Inspection 30 Inspection 30 Inspection 31 Removal and Installation 31 Inspection 31 Removal AND INSTALLATION 32		PERIODIC MAINTENANCE27
UNIT DISASSEMBLY AND ASSEMBLY14 OIL FILTER	Exploded View	Inspection27 Draining29
OIL PUMP14 Inspection	·	
	Exploded View14	Inspection31

OIL COOLER32	Removal and Installation39
AIR COOLING TYPE	SERVICE DATA AND SPECIFICATIONS (SDS)
AIR COOLING TYPE : Inspection	SERVICE DATA AND SPECIFICATIONS
WATER COOLING TYPE 34 WATER COOLING TYPE : Exploded View	(SDS)41
WATER COOLING TYPE : Removal and Installation	2WD41 2WD : Periodical Maintenance Specification41
WATER COOLING TYPE : Inspection	2WD : Engine Oil Pressure
OIL PUMP	AWD : Periodical Maintenance Specification 41 AWD : Engine Oil Pressure41

< PRECAUTION >

[2.0L TURBO GASOLINE ENGINE]

PRECAUTION

PRECAUTIONS

Precautions For Engine Service

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DISCONNECTING FUEL PIPING

- Before starting work, check no fire or spark producing items are in the work area.
- Release fuel pressure before disconnecting and disassembly.
- After disconnecting pipes, plug openings to stop fuel leakage.

DRAINING ENGINE COOLANT

Drain engine coolant and engine oil when the engine is cooled.

INSPECTION, REPAIR AND REPLACEMENT

Before repairing or replacing, thoroughly inspect parts. Inspect new replacement parts in the same way, and replace if necessary.

REMOVAL AND DISASSEMBLY

- When instructed to use SST, use specified tools. Always be careful to work safely, avoid forceful or uninstructed operations.
- Exercise maximum care to avoid damage to mating or sliding surfaces.
- Dowel pins are used for several parts alignment. When replacing and reassembling parts with dowel pins, check that dowel pins are installed in the original position.
- Must cover openings of engine system with a tape or equivalent, to seal out foreign materials.
- Mark and arrange disassembly parts in an organized way for easy troubleshooting and reassembly.
- When loosening nuts and bolts, as a basic rule, start with the one furthest outside, then the one diagonally opposite, and so on. If the order of loosening is specified, do exactly as specified. Power tools may be used in the step.

ASSEMBLY AND INSTALLATION

- Use torque wrench to tighten bolts or nuts to specification.
- When tightening nuts and bolts, as a basic rule, equally tighten in several different steps starting with the ones in center, then ones on inside and outside diagonally in this order. If the order of tightening is specified, do exactly as specified.
- Replace with new gasket, packing, oil seal or O-ring.
- Thoroughly wash, clean, and air-blow each part. Carefully check engine oil or engine coolant passages for any restriction and blockage.
- Avoid damaging sliding or mating surfaces. Completely remove foreign materials such as cloth lint or dust. Before assembly, oil sliding surfaces well.
- After disassembling, or exposing any internal engine parts, change engine oil and replace oil filter with a new
- Release air within route when refilling after draining engine coolant.
- After repairing, start the engine and increase engine speed to check engine coolant, fuel, engine oil, and exhaust gases for leakage.

Liquid Gasket INFOID:0000000012952583

REMOVAL OF LIQUID GASKET SEALING

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< PRECAUTION >

[2.0L TURBO GASOLINE ENGINE]

 After removing mounting nuts and bolts, separate the mating surface using the seal cutter [SST: KV10111100] (A) and remove old liquid gasket sealing.

CAUTION:

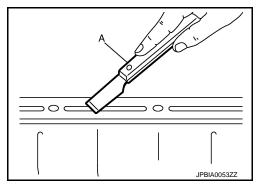
Never damage the mating surfaces.

- Tap the seal cutter [SST: KV10111100] to insert it B, and then slide it © by tapping on the side as shown in the figure.
- In areas where the seal cutter [SST: KV10111100] is difficult to use, lightly tap the parts using a plastic hammer to remove it. **CAUTION:**

If for some unavoidable reason tool such as a screwdriver is used, be careful not to damage the mating surfaces.

LIQUID GASKET APPLICATION PROCEDURE

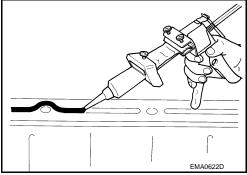
- Using a scraper (A), remove old liquid gasket adhering to the liquid gasket application surface and the mating surface.
 - Remove liquid gasket completely from the groove of the liquid gasket application surface, mounting bolts, and bolt holes.
- 2. Wipe the liquid gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.



3. Attach liquid gasket tube to the tube presser (commercial service tool).

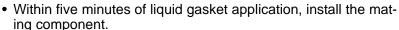
Use Genuine Liquid Gasket or equivalent.

- 4. Apply liquid gasket without gaps to the specified location according to the specified dimensions.
 - If there is a groove for liquid gasket application, apply liquid gasket to the groove.



• As for bolt holes (B), normally apply liquid gasket inside the holes. Occasionally, it should be applied outside the holes. Check to read the text of this manual.

: Groove



- If liquid gasket protrudes, wipe it off immediately.
- Do not retighten mounting bolts or nuts after the installation.
- After 30 minutes or more have passed from the installation, fill engine oil and engine coolant.

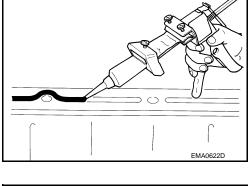
CAUTION:

If there are specific instructions in this manual, observe them.

Precautions for Removing Battery Terminal

When disconnecting the battery terminal, pay attention to the following.

- Always use a 12V battery as power source.
- Never disconnect battery terminal while engine is running.



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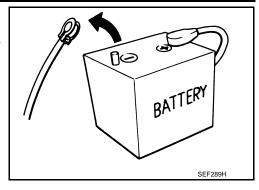
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< PRECAUTION >

[2.0L TURBO GASOLINE ENGINE]

- When removing the 12V battery terminal, turn OFF the ignition switch and wait at least 30 seconds.
- For vehicles with the engine listed below, remove the battery terminal after a lapse of the specified time:

BR08DE : 4 minutes V9X engine : 4 minutes D4D engine : 20 minutes YD25DDTi : 2 minutes HR09DET : 12 minutes YS23DDT : 4 minutes HRA2DDT : 12 minutes YS23DDTT : 4 minutes K9K engine : 4 minutes ZD30DDTi : 60 seconds M9R engine : 4 minutes ZD30DDTT : 60 seconds R9M engine : 4 minutes



NOTE:

ECU may be active for several tens of seconds after the ignition switch is turned OFF. If the battery terminal is removed before ECU stops, then a DTC detection error or ECU data corruption may occur.

 After high-load driving, if the vehicle is equipped with the V9X engine, turn the ignition switch OFF and wait for at least 15 minutes to remove the battery terminal.

NOTE:

- Turbocharger cooling pump may operate in a few minutes after the ignition switch is turned OFF.
- · Example of high-load driving
- Driving for 30 minutes or more at 140 km/h (86 MPH) or more.
- Driving for 30 minutes or more on a steep slope.
- For vehicles with the 2-batteries, be sure to connect the main battery and the sub battery before turning ON the ignition switch.

NOTE:

If the ignition switch is turned ON with any one of the terminals of main battery and sub battery disconnected, then DTC may be detected.

After installing the 12V battery, always check "Self Diagnosis Result" of all ECUs and erase DTC.
 NOTE:

The removal of 12V battery may cause a DTC detection error.

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[2.0L TURBO GASOLINE ENGINE]

PREPARATION

PREPARATION

Special Service Tools

INFOID:0000000012952585

Tool number (DAIMLER tool No.) Tool name		Description
KV115H0070 (DAIMLER tool No.103 589 00 21 00) Gauge oil press	JSBIA3891ZZ	0-10 bar test equipment for gasoline and oil pressure measurements.
KV105H0050 (DAIMLER tool No.270 589 00 63 00) Olil pressure tester cap	JSBIA5233ZZ	Tester cap for checking oil puressure on oil filter insert.

Commercial Service Tools

INFOID:0000000012952586

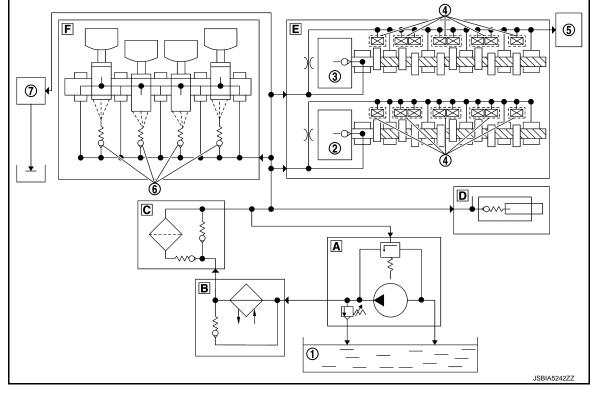
Tool name		Description
Tube presser		Pressing tube of liquid gasket
	NT052	

SYSTEM DESCRIPTION

DESCRIPTION

Engine Lubrication System Schematic

INFOID:000000012952587



- (1) Oil pan
- Hydraulic valve clearance compensation
- (7) Turbocharger
- A Oil pump
- Chain tensioner with oil spray noz-
- (2) Intaka camshaft adjuster
- S Vacuum pump
- Engine oil / coolant heat exchanger with thermovalve
 - Cylinder head

- (3) Exhaust camshaft adjuster
- 6 Oil spray nozzles
- Oil filter module with return stop and pressure differential valve
- F Crankcase

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2016 Q50

PERIODIC MAINTENANCE

ENGINE OIL

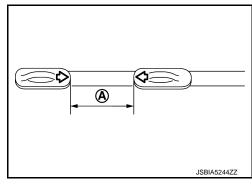
Inspection INFOID:000000012952588

ENGINE OIL LEVEL

NOTE:

Before starting engine, put vehicle horizontally and check the engine oil level. If engine is already started, stop it and allow 10 minutes before checking.

- Pull out oil level gauge and wipe it clean.
- 2. Insert oil level gauge and check the engine oil level is within the range (A) shown in the figure.
- 3. If it is out of range, adjust it.



ENGINE OIL APPEARANCE

- Check engine oil for white turbidity or heavy contamination.
- If engine oil becomes turbid and white, it is highly probable that it is contaminated with engine coolant. Repair or replace damaged parts.

ENGINE OIL LEAKAGE

Check for engine oil leakage around the following areas:

- Oil pan
- Oil pan drain plug
- Oil filter
- Oil cooler
- Chain case
- Mating surface between timing chain case and cylinder head
- Mating surface between timing chain case and cylinder block
- Mating surface between timing chain case and oil pan
- Mating surface between cylinder block and cylinder head
- Mating surface between cylinder head and cylinder head cover
- Crankshaft oil seals (front and rear)
- Vacuum pump
- Turbocharger
- Oil tube connecting parts from turbocharger
- Fuel pump

OIL PRESSURE CHECK

WARNING:

- Never get burn yourself, as engine oil may be hot.
- Oil pressure check should be done in "Parking position".
- 1. Engine oil temperature until 100°C (212°F) by using the CONSULT, to warm up the engine.
- 2. Stop the engine and wait for 10 minutes.
- 3. Check the engine oil level.
- 4. Remove engine cover. Refer to EM-22, "Removal and Installation".
- Remove oil filter screw cap.

CAUTION:

Never spill engine oil on drive belt.

6. Remove oil filter from oil filter screw cap.

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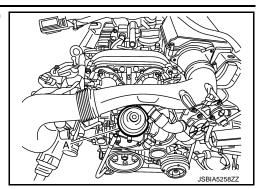
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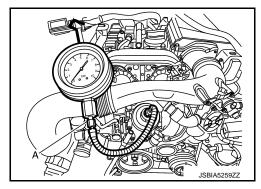
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7. Install the oil pressure tester cap [SST: KV105H0050 (270 589 00 63 00)] (A).



8. Install the gauge oil press [SST: KV115H0070 (103 589 00 21 00)] (A).



9. Check the engine oil pressure with engine running under no-load.

When the engine oil temperature reached 90°C (194°F), check the oil pressure.

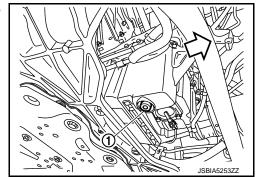
Engine oil pressure : Refer to LU-18, "Engine Oil Pressure".

10. Install in the reverse order of removeal.

Draining INFOID:000000012952589

WARNING:

- Never get burn yourself, as engine oil may be hot.
- Prolonged and repeated contact with used engine oil may cause skin cancer. Try to avoid direct skin contact with used engine oil. If skin contact is made, wash thoroughly with soap or hand cleaner as soon as possible.
- 1. Warm up the engine, and check for engine oil leakage from engine components. Refer to <u>LU-8</u>, "Inspection".
- 2. Remove oil filter.
- 3. Loosen oil filler cap.
- 4. Remove drain plug ① and then drain engine oil and wait for 5 minutes.



Refilling INFOID:000000012952590

Install drain plug with new seal ring. Refer to <u>EM-109</u>, "2WD : <u>Exploded View</u>" (2WD), <u>EM-79</u>, "<u>Exploded View</u>" (AWD).

Revision: November 2016 LU-9 2016 Q50

CAUTION:

Be sure to clean drain plug and install with new seal ring.

Tightening torque : Refer to <u>EM-109</u>, "2WD : Exploded View" (2WD), <u>EM-79</u>, "Exploded View" (AWD).

- 2. Install engine oil filter. Refer to LU-11, "Removal and Installation".
- 3. Refill with new engine oil.

Engine oil specification and viscosity: Refer to MA-20, "Recommeded Fluids and Lubricants".

Engine oil capacity: Refer to <u>LU-18</u>, "Periodical Maintenance Specification".

CAUTION:

- When filling engine oil, do not pull out oil level gauge.
- The refill capacity depends on the engine oil temperature and drain time. Use these specifications for reference only.
- Always use oil level gauge to determine the proper amount of engine oil in engine.
- 4. Warm up the engine and check area around drain plug and oil filter for engine oil leakage.
- 5. Stop the engine and wait for 10 minutes.
- 6. Check the engine oil level. Refer to <u>LU-8</u>, "Inspection".

OIL FILTER

< PERIODIC MAINTENANCE >

[2.0L TURBO GASOLINE ENGINE]

OIL FILTER

Removal and Installation

INFOID:0000000012952591

REMOVAL

CAUTION:

- Never get burned when engine and engine oil may be hot.
- Completely wipe off any engine oil that adheres to engine and vehicle.
- Remove engine cover. Refer to EM-22, "Removal and Installation".
- Remove engine oil level gauge. Refer to EM-109, "2WD: Exploded View" (2WD), EM-79, "Exploded 2. View" (AWD).
- 3. Place a tray or an equivalent around the oil filter housing in case engine oil spills.
- 4. Remove oil filter screw cap.

CAUTION:

Never spill engine oil on drive belt.

Remove oil filter from oil filter screw cap.

INSTALLATION

- 1. Remove foreign materials adhering to oil filter installation surface.
- Apply engine oil to the oil ring contact surface of new oil filter.

CAUTION:

Do not reuse O-rings.

3. Screw oil filter screw cap manually until it touches the installation surface, then tighten to the specification.

Oil filter screw cap:

©: 25.0 N·m (2.6 kg-m, 18 ft-lb)

Inspection INFOID:0000000012952592

INSPECTION AFTER INSTALLATION

- 1. Check the engine oil level. Refer to LU-8, "Inspection".
- 2. Start the engine, and check there is no leak of engine oil.
- Stop the engine and wait for 10 minutes.
- 4. Check the engine oil level, and adjust the level. Refer to <u>LU-8</u>, "Inspection".

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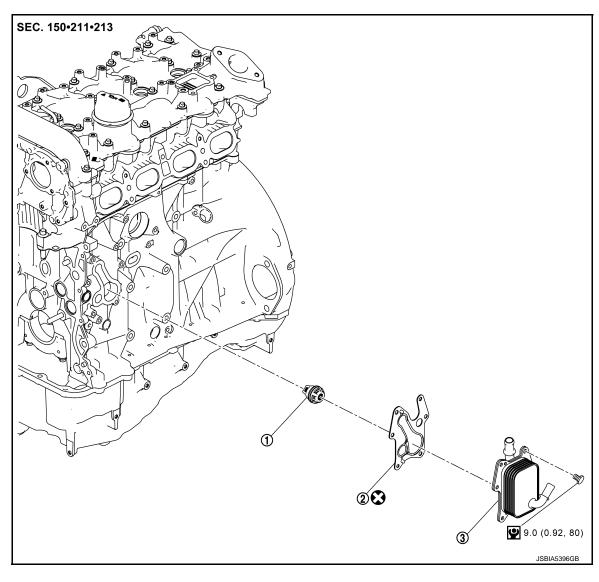
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REMOVAL AND INSTALLATION

OIL COOLER

Exploded View



- (1) Oil temperature regulator
- (2) Gasket

(3) Oil cooler

INFOID:0000000012952594

♀ : N⋅m (kg-m, in-lb)

: Always replace after every disassembly.

Removal and Installation

REMOVAL

- Drain engine coolant from radiator. Refer to <u>CO-7, "Draining"</u>. CAUTION:
 - Perform this step when the engine is cold.
 - Never spill engine coolant on drive belt.
- 2. Remove charge air manifold. Refer to EM-29, "Removal and Installation".
- 3. Remove alternator. Refer to CHG-25, "2.0L TURBO GASOLINE ENGINE: Removal and Installation".
- 4. Disconnect cooling hose from oil cooler.

OIL COOLER

< REMOVAL AND INSTALLATION >

[2.0L TURBO GASOLINE ENGINE]

Remove oil cooler.

INSTALLATION

Note the following, and install in the reverse order of removal.

CAUTION:

Do not reuse O-rings.

Inspection INFOID:0000000012952595

INSPECTION AFTER REMOVAL

Oil Cooler

Check oil cooler for cracks. Check oil cooler for clogging by blowing through engine coolant inlet. If necessary, replace oil cooler.

INSPECTION AFTER INSTALLATION

- 1. Check the engine oil level and the engine coolant level and add engine oil and engine coolant. Refer to LU-8, "Inspection" and CO-7, "Inspection".
- 2. Start the engine, and check there is no leakage of engine oil or engine coolant.
- Stop the engine and wait for 10 minutes.
- Check the engine oil level and the engine coolant level again. Refer to LU-8, "Inspection" and CO-7, "Inspection".

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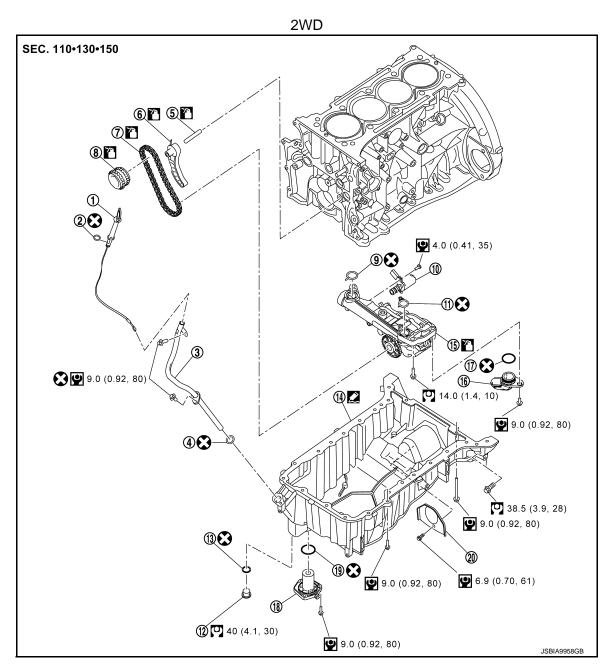
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UNIT DISASSEMBLY AND ASSEMBLY

OIL PUMP

Exploded View



- 1 Oil level gauge
- 4 O-ring
- Timing chain (oil pump)
- (10) Engine oil pump valve
- (13) Oil drain screw washer
- (16) Oil suction pipe
- 19 O-ring

- O-ring
- (5) Slide rail pin
- (8) Crank sprocket
- ① O-ring
- (14) Oil pan
- (17) O-ring
- ② Rear plate cover

- 3 Oil level gauge guide
- 6 Timing chain guide
- O-ring
- (12) Oil drain screw
- 15 Engine oil pump
- (18) Engine oil level switch

: Always replace after every disassembly.

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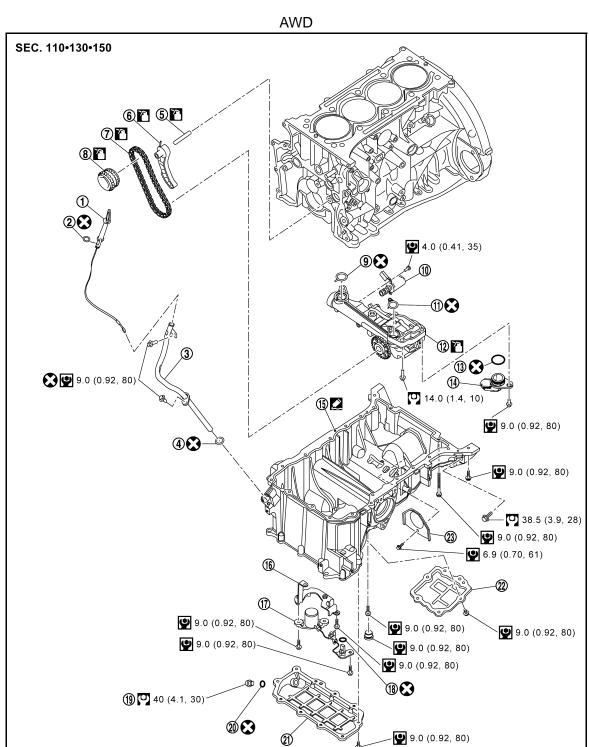
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: N·m (kg-m, in-lb)

: N-m (kg-m, ft-lb)

: Sealing point

: Should be lubricated with oil.



- 1 Oil level gauge
- 4 O-ring
- 7 Timing chain (oil pump)
- ② O-ring
- ⑤ Slide rail pin
- 8 Crank sprocket

- 3 Oil level gauge guide
- 6 Timing chain guide
- O-ring

(10) Engine oil pump valve

① O-ring

① O-ring

(14) Oil suction pipe

16 Engine oil level switch bracket

Engine oil level switch Oil drain screw washer

(9) Oil drain screw(2) Oil pan (lower rear)

② Oil drain screw wa② Rear plate cover

: Always replace after every disassembly.

: N·m (kg-m, in-lb)

: N·m (kg-m, ft-lb)

: Sealing point

: Should be lubricated with oil.

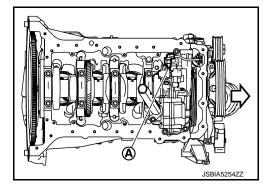
- Engine oil pump
- (15) Oil pan
- (18) O-ring
- ②1 Oil pan (lower front)

Removal and Installation

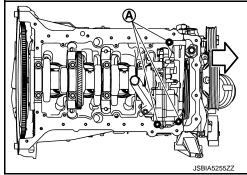
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REMOVAL

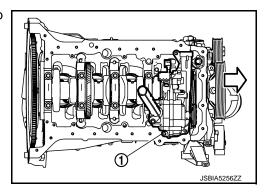
- 1. Remove oil pan. Refer to <u>EM-110, "2WD : Removal and Installation"</u> (2WD), <u>EM-112, "AWD : Removal and Installation"</u> (AWD).
- 2. Disconnect engine oil pump harness connector (A).



- 3. Remove oil pump mounting bolts (A).
 - : Engine front



- 4. Press and hold the oil pump chain tensioner, remove oil pump ①.
 - : Engine front

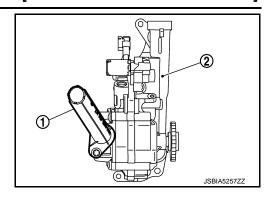


OIL PUMP

< UNIT DISASSEMBLY AND ASSEMBLY >

[2.0L TURBO GASOLINE ENGINE]

5. Remove oil suction pipe 1 from oil pump 2.



INSTALLATION

Note the following, and install in the reverse order of removal.

NOTE

• If a sensors is replaced, carry out the reset of adaption of sensors. Refer to EC4-216. "Description".

Inspection INFOID:000000012952598

INSPECTION AFTER INSTALLATION

- 1. Check the engine oil level. Refer to <u>LU-8</u>, "Inspection".
- 2. Start the engine, and check there is no leakage of engine oil.
- 3. Stop the engine and wait for 10 minutes.
- 4. Check the engine oil level and adjust the level. Refer to LU-8, "Inspection".

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SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE DATA AND SPECIFICATIONS (SDS)

[2.0L TURBO GASOLINE ENGINE]

SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

Periodical Maintenance Specification

INFOID:0000000012952599

ENGINE OIL CAPACITY (APPROXIMATE)

Unit: ℓ (US qt, Imp qt)

	2WD	With oil filter change	6.3 (6 -5/8, 5 -4/8)
Drain and refill	2000	Without oil filter change	5.8 (6 -1/8, 5 -1/8)
Diam and reim	AWD	With oil filter change	6.6 (7, 5 -6/8)
	AVVD	Without oil filter change	6.1 (6 -4/8, 5 -3/8)

Engine Oil Pressure

INFOID:0000000012952600

Unit: kPa (bar, kg/cm², psi)

Engine speed	Approximate discharge pressure*
650 rpm	More than 50 (0.50, 0.51, 7.25)
1,000 rpm	More than 90 (0.90, 0.918, 13.05)
2,000 rpm	More than 170 (1.70, 1.734, 24.65)
4,000 rpm	More than 350 (3.50, 3.57, 50.75)

^{*:} Engine oil temperature at 90°C (194°F)

< PRECAUTION > [VR30DDTT]

PRECAUTION

PRECAUTIONS

Precautions For Engine Service

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DISCONNECTING FUEL PIPING

- Before starting work, check no fire or spark producing items are in the work area.
- · Release fuel pressure before disconnecting and disassembly.
- After disconnecting pipes, plug openings to stop fuel leakage.

DRAINING ENGINE COOLANT

Drain engine coolant and engine oil when the engine is cooled.

INSPECTION, REPAIR AND REPLACEMENT

Before repairing or replacing, thoroughly inspect parts. Inspect new replacement parts in the same way, and replace if necessary.

REMOVAL AND DISASSEMBLY

- When instructed to use SST, use specified tools. Always be careful to work safely, avoid forceful or uninstructed operations.
- Exercise maximum care to avoid damage to mating or sliding surfaces.
- Dowel pins are used for several parts alignment. When replacing and reassembling parts with dowel pins, check that dowel pins are installed in the original position.
- Must cover openings of engine system with a tape or equivalent, to seal out foreign materials.
- Mark and arrange disassembly parts in an organized way for easy troubleshooting and reassembly.
- When loosening nuts and bolts, as a basic rule, start with the one furthest outside, then the one diagonally
 opposite, and so on. If the order of loosening is specified, do exactly as specified. Power tools may be used
 in the step.

ASSEMBLY AND INSTALLATION

- Use torque wrench to tighten bolts or nuts to specification.
- When tightening nuts and bolts, as a basic rule, equally tighten in several different steps starting with the ones in center, then ones on inside and outside diagonally in this order. If the order of tightening is specified, do exactly as specified.
- Replace with new gasket, packing, oil seal or O-ring.
- Thoroughly wash, clean, and air-blow each part. Carefully check engine oil or engine coolant passages for any restriction and blockage.
- Avoid damaging sliding or mating surfaces. Completely remove foreign materials such as cloth lint or dust.
 Before assembly, oil sliding surfaces well.
- After disassembling, or exposing any internal engine parts, change engine oil and replace oil filter with a new one.
- Release air within route when refilling after draining engine coolant.
- After repairing, start the engine and increase engine speed to check engine coolant, fuel, engine oil, and exhaust gases for leakage.

Precautions for Removing Battery Terminal

When disconnecting the battery terminal, pay attention to the following.

- Always use a 12V battery as power source.
- Never disconnect battery terminal while engine is running.

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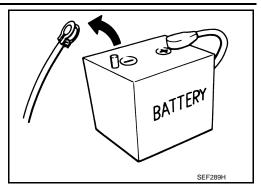
< PRECAUTION > [VR30DDTT]

 When removing the 12V battery terminal, turn OFF the ignition switch and wait at least 30 seconds.

 For vehicles with the engine listed below, remove the battery terminal after a lapse of the specified time:

> BR08DE : 4 minutes V9X engine : 4 minutes : 20 minutes YD25DDTi D4D engine : 2 minutes HR09DET : 12 minutes YS23DDT : 4 minutes HRA2DDT YS23DDTT : 12 minutes : 4 minutes K9K engine : 4 minutes ZD30DDTi : 60 seconds ZD30DDTT M9R engine : 4 minutes : 60 seconds

R9M engine : 4 minutes



NOTE:

ECU may be active for several tens of seconds after the ignition switch is turned OFF. If the battery terminal is removed before ECU stops, then a DTC detection error or ECU data corruption may occur.

• After high-load driving, if the vehicle is equipped with the V9X engine, turn the ignition switch OFF and wait for at least 15 minutes to remove the battery terminal.

NOTE:

- Turbocharger cooling pump may operate in a few minutes after the ignition switch is turned OFF.
- · Example of high-load driving
- Driving for 30 minutes or more at 140 km/h (86 MPH) or more.
- Driving for 30 minutes or more on a steep slope.
- For vehicles with the 2-batteries, be sure to connect the main battery and the sub battery before turning ON the ignition switch.

NOTE:

If the ignition switch is turned ON with any one of the terminals of main battery and sub battery disconnected, then DTC may be detected.

After installing the 12V battery, always check "Self Diagnosis Result" of all ECUs and erase DTC.

NOTE:

The removal of 12V battery may cause a DTC detection error.

Liquid Gasket

REMOVAL OF LIQUID GASKET SEALING

After removing mounting nuts and bolts, separate the mating surface using the seal cutter [SST: KV10111100] (A) and remove old liquid gasket sealing.

CAUTION:

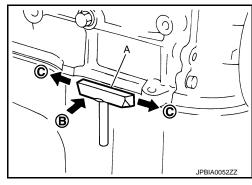
Never damage the mating surfaces.

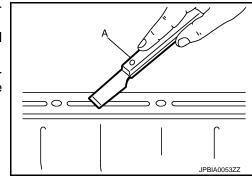
- Tap the seal cutter [SST: KV10111100] to insert it (B), and then slide it (C) by tapping on the side as shown in the figure.
- In areas where the seal cutter [SST: KV10111100] is difficult to use, lightly tap the parts using a plastic hammer to remove it.
 CAUTION:

If for some unavoidable reason tool such as a screwdriver is used, be careful not to damage the mating surfaces.

LIQUID GASKET APPLICATION PROCEDURE

- 1. Using a scraper (A), remove old liquid gasket adhering to the liquid gasket application surface and the mating surface.
 - Remove liquid gasket completely from the groove of the liquid gasket application surface, mounting bolts, and bolt holes.
- 2. Wipe the liquid gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.



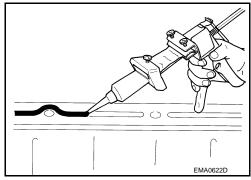


< PRECAUTION > [VR30DDTT]

Attach liquid gasket tube to the tube presser (commercial service tool).

Use Genuine Liquid Gasket or equivalent.

- 4. Apply liquid gasket without gaps to the specified location according to the specified dimensions.
 - If there is a groove for liquid gasket application, apply liquid gasket to the groove.

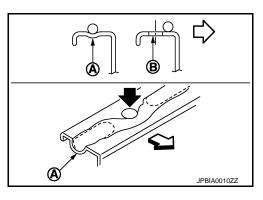


• As for bolt holes [®], normally apply liquid gasket inside the holes. Occasionally, it should be applied outside the holes. Check to read the text of this manual.

- Within five minutes of liquid gasket application, install the mating component.
- If liquid gasket protrudes, wipe it off immediately.
- Do not retighten mounting bolts or nuts after the installation.
- After 30 minutes or more have passed from the installation, fill engine oil and engine coolant.



If there are specific instructions in this manual, observe them.



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< PREPARATION > [VR30DDTT]

PREPARATION

PREPARATION

Special Service Tools

INFOID:0000000013607976

Tool number (TechMate No.) Tool name		Description
ST25051001 (J-25695-1) Oil pressure gauge		Measuring oil pressure Maximum measuring range: 2,452 kPa (25 kg/cm ² , 356 psi)
ST25052000 (J-25695-2) Hose	PS1/4x19/in PS1/8x28/in PS1/559	Adapting oil pressure gauge to oil pan (upper)
KV10115801 (J-38956) Oil filter wrench	a a	Removing and installing oil filter a: 64.3 mm (2.531 in)
	S-NT375	

Commercial Service Tools

INFOID:0000000013607977

Tool name		Description
Tube presser		Pressing tube of liquid gasket
	NT052	

PREPARATION

[VR30DDTT] < PREPARATION >

Tool name		Description	
Power tools		Loosening nuts and bolts	_
	PBIC0190E		_
Deep socket		Removing and installing oil pressure switch 27 mm (1.06 in)	
	PBIC4066E		

LU-23 Revision: November 2016 2016 Q50

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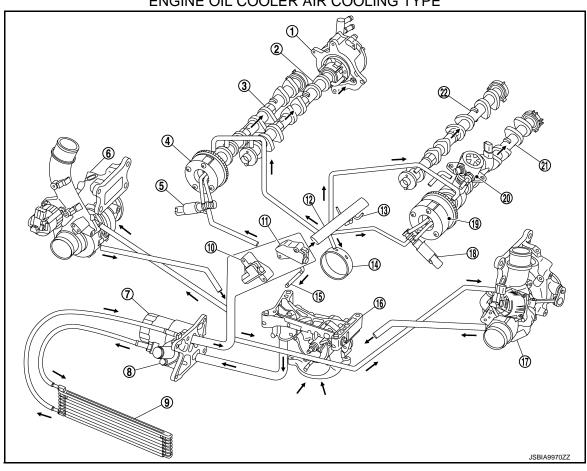
SYSTEM DESCRIPTION

DESCRIPTION

Engine Lubrication System

INFOID:0000000013607978

ENGINE OIL COOLER AIR COOLING TYPE

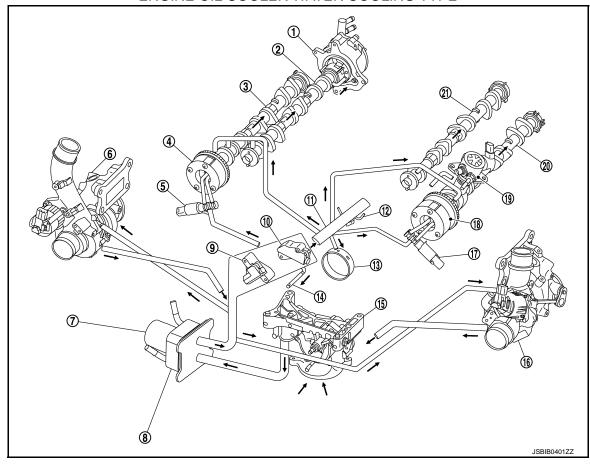


- (1) Vacuum pump
- (4) Exhaust camshaft sprocket (bank 1)
- Oil filter
- (10) Timing chain tensioner (bank 1)
- (13) Oil jet
- (16) Oil pump
- (19) Exhaust camshaft sprocket (bank 2) (20)
- 22 Intake camshaft (bank 2)

- 2 Intake camshaft (bank 1)
- (5) Exhaust valve timing control solenoid valve (bank 1)
- 8 Relief valve
- (1) Timing chain tensioner (bank 2)
- (14) Main bearing
- (17) Turbocharger (bank 2)
- High pressure fuel pump

- ③ Exhaust camshaft (bank 1)
- Turbocharger (bank 1)
- Oil cooler
- Oil gallery
- (15) Timing chain oil jet
- (8) Exhaust valve timing control solenoid valve (bank 2)
- (21) Exhaust camshaft (bank 2)

ENGINE OIL COOLER WATER COOLING TYPE



- Vacuum pump
- 4 Exhaust camshaft sprocket (bank 1)
- Oil filter 7
- (10) Timing chain tensioner (bank 2)
- Main bearing (13)
- 16 Turbocharger (bank 2)
- High pressure fuel pump

- Intake camshaft (bank 1)
- Exhaust valve timing control solenoid (5) valve (bank 1)
- Oil cooler (8)
- (11) Oil gallery
- Timing chain oil jet (14)
- Exhaust valve timing control solenoid 17 valve (bank 2)
- Exhaust camshaft (bank 2) (20)

- Exhaust camshaft (bank 1) (3)
- 6 Turbocharger (bank 1)
- Timing chain tensioner (bank 1) 9
- (12) Oil jet
- Oil pump (15)
- (18) Exhaust camshaft sprocket (bank 2)
- Intake camshaft (bank 2) (21)

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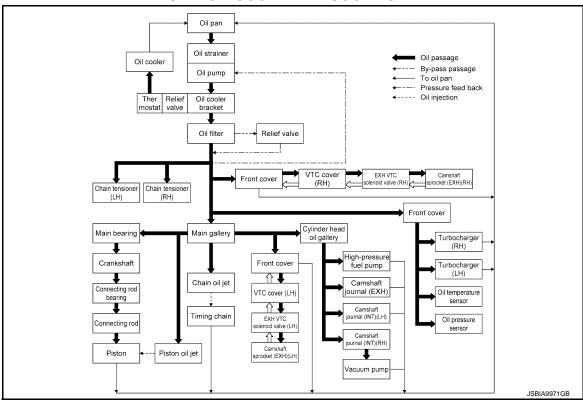
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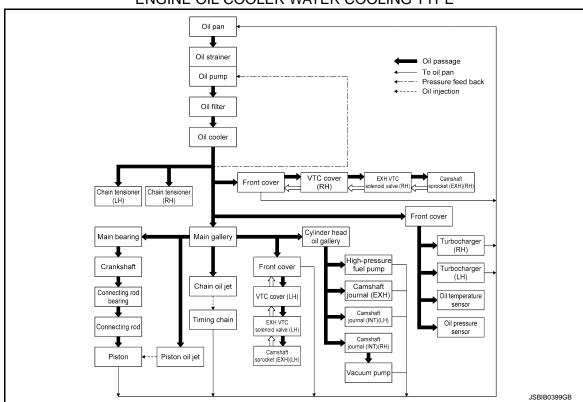
Engine Lubrication System Schematic

INFOID:0000000013607979

ENGINE OIL COOLER AIR COOLING TYPE



ENGINE OIL COOLER WATER COOLING TYPE



[VR30DDTT]

PERIODIC MAINTENANCE

ENGINE OIL

Inspection INFOID:0000000013607980

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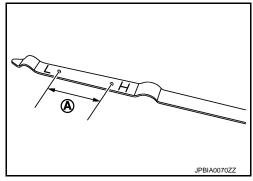
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ENGINE OIL LEVEL

NOTE:

Before starting engine, put vehicle horizontally and check the engine oil level. If engine is already started, stop it and allow 10 minutes before checking.

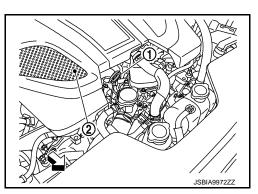
- 1. Pull out oil level gauge and wipe it clean.
- 2. Insert oil level gauge and check the engine oil level is within the range (A) shown in the figure.
- 3. If it is out of range, adjust it.



NOTE:

When checking the engine oil level, insert oil level gauge ① with its tip aligned with oil level gauge guide.

② : Engine cover <□ : Engine front



ENGINE OIL APPEARANCE

- Check engine oil for white turbidity or heavy contamination.
- If engine oil becomes turbid and white, it is highly probable that it is contaminated with engine coolant.
 Repair or replace damaged parts.

ENGINE OIL LEAKAGE

Check for engine oil leakage around the following areas:

- Oil pans (upper and lower)
- Oil pan drain plug
- Oil pressure sensor
- Oil temperature sensor
- Oil filter
- Oil cooler bracket
- Oil cooler
- · Valve timing control cover
- Mating surface between cylinder head and rocker cover
- Mating surface between cylinder block and cylinder head
- Mating surface between lower cylinder block and cylinder block
- Crankshaft oil seals (front and rear)
- Camshaft position sensor and exhaust valve timing control solenoid valve

OIL PRESSURE CHECK

WARNING:

Revision: November 2016 LU-27 2016 Q50

- Never get burn yourself, as engine oil may be hot.
- Oil pressure check should be done in "Parking position".
- 1. Check the engine oil level.
- 2. Remove front under cover using a power tool (commercial service tool). Refer to EXT-33, "FRONT UNDER COVER: Exploded View".
- 3. Disconnect harness connector at oil pressure sensor, and remove oil pressure sensor using deep socket (commercial service tool).

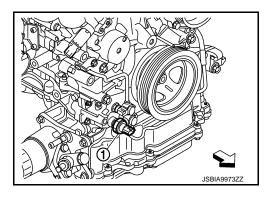
CAUTION:

Never drop or shock oil pressure sensor.

2WD models

(1) : Oil pressure sensor

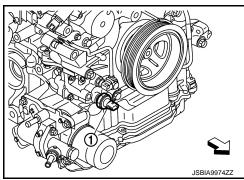
: Engine front



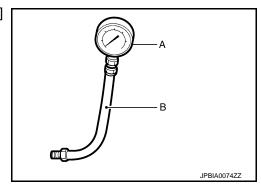
AWD models

: Oil pressure sensor

: Engine front



Install the oil pressure gauge [SST: ST25051001 (J-25695-1)]
 (A) and hose [SST: ST25052000 (J-25695-2)] (B).



- 5. Start the engine and warm it up to normal operating temperature.
- 6. Check the engine oil pressure with engine running under no-load.

(AWD).

NOTE:

When the engine oil temperature is low, the engine oil pressure becomes high.

: Refer to <u>LU-41, "2WD : Engine Oil Pressure"</u> (2WD). : Refer to <u>LU-41, "AWD : Engine Oil Pressure"</u>

If difference is extreme, check engine oil passage and oil pump for engine oil leakage.

- 7. After the inspections, install oil pressure sensor as follows:
- Remove old liquid gasket adhering to oil pressure sensor and the mating surface.

ENGINE OIL

< PERIODIC MAINTENANCE >

[VR30DDTT]

Apply liquid gasket and tighten oil pressure sensor to the specification. Use Genuine Liquid Gasket (Three Bond 1386G or 1211) or equivalent.

Tightening torque : Refer to EM-238, "Exploded View"

After warming up engine, check there is no leakage of engine oil with running engine.

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Draining

WARNING:

- Never get burn yourself, as engine oil may be hot.
- Prolonged and repeated contact with used engine oil may cause skin cancer. Try to avoid direct skin contact with used engine oil. If skin contact is made, wash thoroughly with soap or hand cleaner as soon as possible.
- Warm up the engine, and check for engine oil leakage from engine components. Refer to LU-27, "Inspection".
- 2. Stop the engine and wait for 10 minutes.
- Loosen oil filler cap.
- Remove front under cover. Refer to EXT-35, "FRONT UNDER COVER: Removal and Installation".
- Remove drain plug and then drain engine oil.

Refilling

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Install drain plug with new washer. Refer to EM-189, "2WD: Exploded View" (2WD) or EM-190, "AWD: Exploded View" (AWD).

CAUTION:

Be sure to clean drain plug and install with new washer.

2. Refill with new engine oil.

Engine oil specification and viscosity: Refer to MA-20, "Recommeded Fluids and Lubricants".

: Refer to LU-41, "2WD : Periodical Maintenance Specification" (2WD).

Engine oil capacity

: Refer to LU-41, "AWD : Periodical Maintenance Specification" (AWD).

CAUTION:

- When filling engine oil, do not pull out oil level gauge.
- The refill capacity depends on the engine oil temperature and drain time. Use these specifications for reference only.
- Always use oil level gauge to determine the proper amount of engine oil in engine.
- Warm up the engine and check area around drain plug and oil filter for engine oil leakage.
- Stop the engine and wait for 10 minutes.
- Check the engine oil level. Refer to <u>LU-27</u>, "Inspection".
- Perform the "Engine Oil Data Reset". Refer to EC6-278, "Description" (FOR USA AND CANADA) or EC6-1211, "Description" (FOR MEXICO).

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OIL FILTER

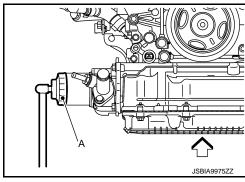
Removal and Installation

INFOID:0000000013607983

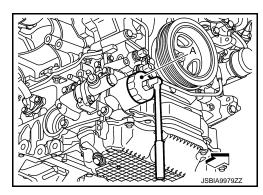
REMOVAL

CAUTION:

- Oil filter is provided with relief valve. Use genuine NISSAN oil filter or equivalent.
- Never get burned when engine and engine oil may be hot.
- When removing, prepare a shop cloth to absorb any engine oil leakage or spillage.
- Never allow engine oil to adhere to drive belt.
- Completely wipe off any engine oil that adheres to engine and vehicle.
- 1. Remove front under cover, using a power tool. Refer to <u>EXT-35</u>, "<u>FRONT UNDER COVER</u>: <u>Removal and Installation</u>".
- 2. Using oil filter wrench [SST: KV10115801 (J-38956)] (A), remove oil filter.
 - 2WD models

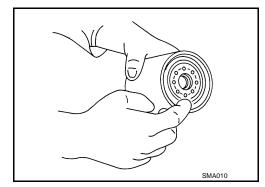


· AWD models



INSTALLATION

- 1. Remove foreign materials adhering to oil filter installation surface.
- 2. Apply engine oil to the oil seal contact surface of new oil filter.



OIL FILTER

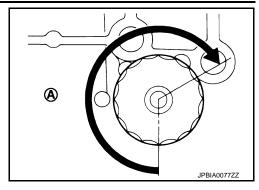
< PERIODIC MAINTENANCE >

[VR30DDTT]

3. Screw oil filter manually until it touches the installation surface, then tighten it by 2/3 turn (A). Or tighten to the specification.

Oil filter:

(1.8 kg-m, 13 ft-lb)



Inspection INFOID:000000013607984

INSPECTION AFTER INSTALLATION

- 1. Check the engine oil level. Refer to LU-27, "Inspection".
- 2. Start the engine, and check there is no leak of engine oil.
- 3. Stop the engine and wait for 10 minutes.
- 4. Check the engine oil level, and adjust the level. Refer to LU-27, "Inspection".

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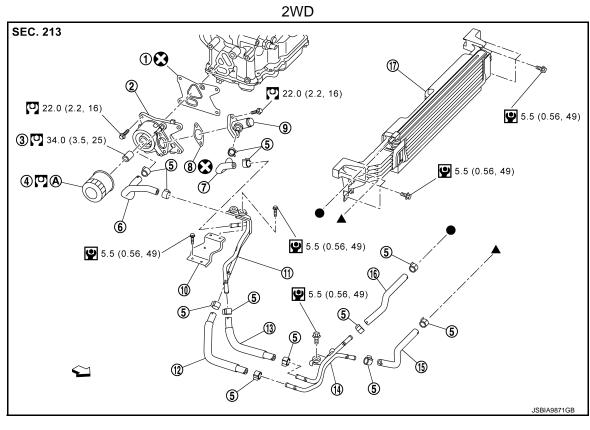
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REMOVAL AND INSTALLATION

OIL COOLER
AIR COOLING TYPE

AIR COOLING TYPE: Exploded View

INFOID:0000000013804358



Oil cooler bracket

Oil cooler pipe 1

Oil cooler pipe 2

Clamp

Gasket

Oil cooler

- Gasket
- 4 Oil filter
- Oil cooler hose 2
- ① Bracket
- (13) Oil cooler hose 4
- (16) Oil cooler hose 6

- : N·m (kg-m, ft-lb)
- : N·m (kg-m, in-lb)
- : Always replace after every disassembly.
- Indicates that the part is connected at points with same symbol in actual vehicle.

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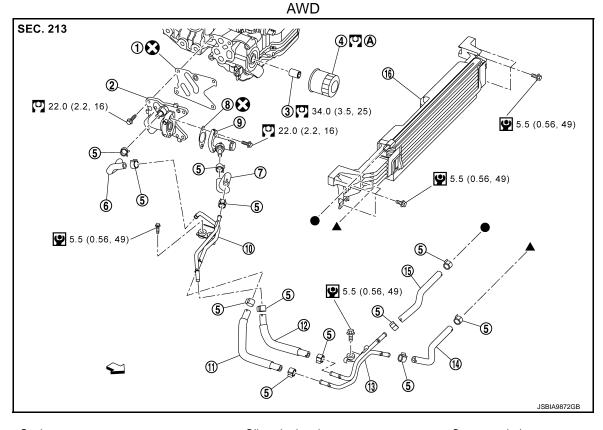
(5)

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(14)

- 3 Connector bolt
- 6 Oil cooler hose 1
- 9 Relife valve
- (12) Oil cooler hose 3
- 6 Oil cooler hose 5



Gasket (1)

Oil cooler bracket (2)

Connector bolt (3)

Oil filter **(4)**

Clamp (5)

Oil cooler hose 1 **6**

Oil cooler hose 2 (7)

Gasket (8)

(14)

Relife valve 9

Oil cooler pipe 1 (10)

Oil cooler pipe 2

Oil cooler hose 3 (11)

Oil cooler hose 5

Oil cooler hose 4 (12)

Oil cooler hose 6

Oil cooler (16)

(13)

- Comply with the installation procedure
 - when tightening. Refer to LU-30

: Engine front

: N·m (kg-m, ft-lb)

: N·m (kg-m, in-lb)

: Always replace after every disassembly.

Indicates that the part is connected at points with same symbol in actual vehicle.

AIR COOLING TYPE: Removal and Installation

INFOID:0000000013804359

REMOVAL

WARNING:

Never get burn yourself, as engine oil and engine coolant may be hot.

Oil cooler

- Remove front under cover, using a power tool (commercial servive tool). Refer to EXT-35. "FRONT UNDER COVER: Removal and Installation".
- 2. Drain engine oil. Refer to <u>LU-29</u>, "<u>Draining</u>".
- Remove front bumper fasia. Refer to EXT-15, "Removal and Installation". 3.
- 4. Disconnect oil cooler hose 5 and 6 from oil cooler.
- Remove oil cooler mounting bolts and remove oil cooler. 5.

LU-33 Revision: November 2016 2016 Q50

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[VR30DDTT]

Oil cooler bracket (2WD)

- 1. Remove front under cover, using a power tool (commercial servive tool). Refer to EXT-35, "FRONT UNDER COVER: Removal and Installation".
- Drain engine oil. Refer to <u>LU-29, "Draining"</u>.
- Remove oil filter. Refer to <u>LU-30, "Removal and Installation"</u>.
- 4. Remove connector bolt.
- 5. Disconnect oil cooler hose 1 from oil cooler bracket.
- 6. Disconnect oil cooler hose 2 from relife valve.
- Remove relife valve if necessary.
- Remove oil cooler bracket.

Oil cooler bracket (AWD)

- Remove front under cover, using a power tool (commercial servive tool). Refer to <u>EXT-35</u>, "<u>FRONT UNDER COVER</u>: Removal and Installation".
- 2. Drain engine oil. Refer to LU-29, "Draining".
- Disconnect oil cooler hose 1 from oil cooler bracket.
- 4. Disconnect oil cooler hose 2 from relife valve.
- Remove relife valve if necessary.
- 6. Remove oil cooler bracket.

INSTALLATION

CAUTION:

Do not reuse gasket.

Install in the reverse order of removal.

AIR COOLING TYPE: Inspection

INFOID:0000000013804360

INSPECTION AFTER REMOVAL

Oil Cooler

Check oil cooler for cracks. Check oil cooler for clogging by blowing through engine coolant inlet. If necessary, replace oil cooler.

Relief Valve

Check relief valve with the following procedure.

- Press steel ball of relief valve using a clean plastic stick. Check that valve moves smoothly and proper spring repulsion is felt.
- Replace relief valve, if necessary, with the following procedure.
- Remove the relief valve by prying using a screwdriver.

CAUTION:

Never damage the mounting hole.

- Press in the relief valve until it reaches a depth of 7 mm (0.28 in) from end surface of oil pan (upper) using approximately 10 mm (0.39 in) diameter drift.

CAUTION:

Carefully press in the relief valve by aligning its mounting hole side with the axle center so as not to cause deformation.

INSPECTION AFTER INSTALLATION

- 1. Check the engine oil level and the engine coolant level and add engine oil and engine coolant. Refer to LU-27, "Inspection" and CO-33, "Inspection".
- Start the engine, and check there is no leakage of engine oil or engine coolant.
- 3. Stop the engine and wait for 10 minutes.
- 4. Check the engine oil level and the engine coolant level again. Refer to <u>LU-27, "Inspection"</u> and <u>CO-33, "Inspection"</u>.

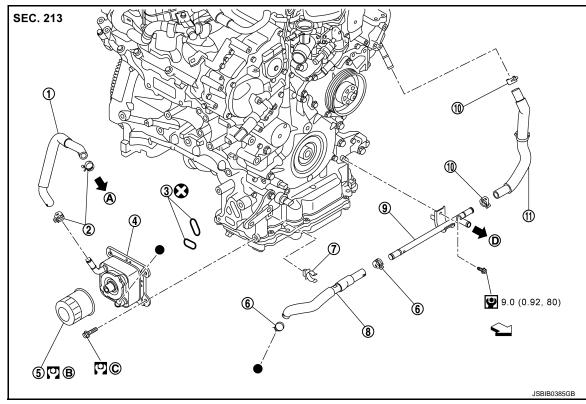
WATER COOLING TYPE

[VR30DDTT]

WATER COOLING TYPE: Exploded View

INFOID:0000000013804361





- (1) Oil cooler hose 1
- (4) Oil cooler
- (7) Hose clip
- ① Clamp
- A To water pipe
- (D) To A/T fluid warmer
- : Engine front
- : N·m (kg-m, ft-lb)
- : N·m (kg-m, in-lb)
- : Always replace after every disassembly.
- •, Indicates that the part is connected at points with same symbol in actual vehicle.

2

(5)

(8)

(11)

 $^{\circ}$

Clamp

Oil filter

Oil cooler hose 2

Oil cooler hose 3

Comply with the installation proce-

dure when tightening. Refer to LU-30

- 3 O-ring
- 6 Clamp
- Water pipe

Comply with the installation procedure when tightening. Refer to <u>LU-</u>

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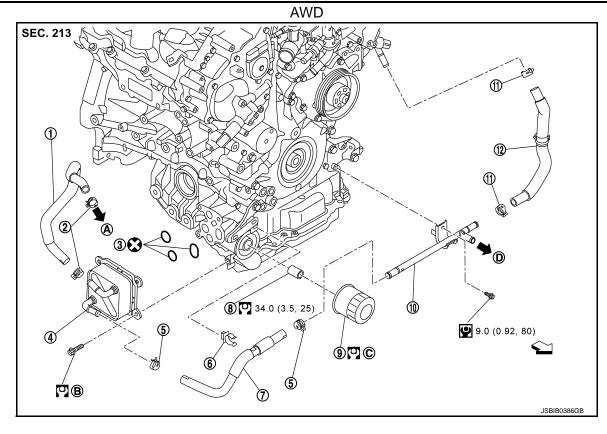
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- (1) Oil cooler hose 1
- (4) Oil cooler
- (7) Oil cooler hose 2
- (10) Water pipe
- A To water pipe
- To A/T fluid warmer
- : N·m (kg-m, ft-lb)
- ∴ N·m (kg-m, in-lb)
- : Always replace after every disassembly.

- (2) Clamp
- (5) Clamp
- (8) Connector bolt
- (11) Clamp
 - Comply with the installation proce-
- B dure when tightening. Refer to $\underline{\text{LU-}}$ O $\underline{36}$
- ③ O-ring
- (6) Hose clamp
- Oil filter
- (12) Oil cooler hose 3
 - Comply with the installation procedure when tightening. Refer to LU-30

WATER COOLING TYPE: Removal and Installation

INFOID:0000000013804362

REMOVAL

WADNING.

Never get burn yourself, as engine oil and engine coolant may be hot.

Oil coole

- Remove front under cover, using a power tool. Refer to <u>EXT-35</u>, "<u>FRONT UNDER COVER</u>: <u>Removal and Installation</u>".
- 2. Drain engine coolrant. Refer to CO-33, "Draining".
- 3. Drain engine oil. Refer to <u>LU-29</u>, "<u>Draining</u>".
- 4. Remove oil filter. Refer to LU-30, "Removal and Installation".
- 5. Remove oil cooler hose 1 and 2.
- 6. Loosen mounting bolts in the order from 4 to 1 as shown in the figure to remove.

[VR30DDTT]

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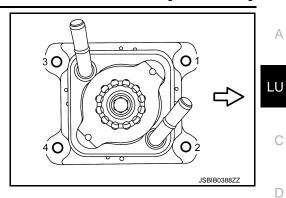
Е

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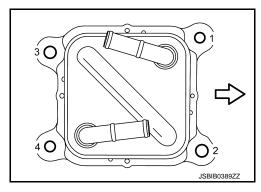
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• 2WD models



AWD models



7. Remove oil cooler.

INSTALLATION

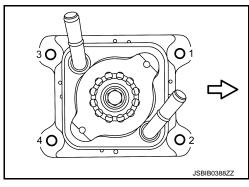
CAUTION:

Do not reuse gasket.

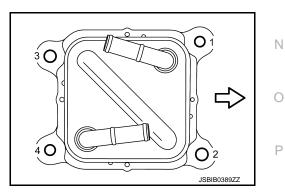
Note the followings. and install in the reverse order of removal.

Tighten mounting bolts in the order from 1 to 4 as shown in the figure.

2WD models



AWD models



WATER COOLING TYPE: Inspection

INFOID:0000000013804363

INSPECTION AFTER REMOVAL

Oil Cooler

OIL COOLER

< REMOVAL AND INSTALLATION >

[VR30DDTT]

Check oil cooler for cracks. Check oil cooler for clogging by blowing through engine coolant inlet. If necessary, replace oil cooler.

INSPECTION AFTER INSTALLATION

- 1. Check the engine oil level and the engine coolant level and add engine oil and engine coolant. Refer to LU-27, "Inspection" and CO-33, "Inspection".
- 2. Start the engine, and check there is no leakage of engine oil or engine coolant.
- 3. Stop the engine and wait for 10 minutes.
- 4. Check the engine oil level and the engine coolant level again. Refer to <u>LU-27, "Inspection"</u> and <u>CO-33, "Inspection"</u>.

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INFOID:0000000013607989

UNIT DISASSEMBLY AND ASSEMBLY

OIL PUMP

Exploded View

SEC. 150

16.7 (1.7, 12)

19.0 (0.92, 80)

28.0 (2.9, 21)

(C) 28.5 (2.9, 21)

- (1) Oil pump drive chain tensioner
- ② Cover

(3) Oil pump sprocket

(4) Oil pump drive chain

- Oil pump assembly
- (6) O-ring

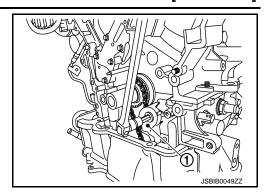
- 7 Engine oil pressure control solenoid valve
- \triangleleft : Engine front
- : Always replace after every disassembly.
- : N·m (kg-m, ft-lb)
- : N·m (kg-m, in-lb)
- : Should be lubricated with oil.

Removal and Installation

REMOVAL

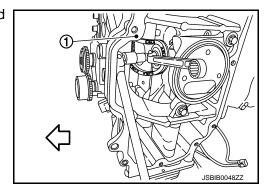
- 1. Remove oil pan (lower). Refer to EM-191, "Removal and Installation".
- 2. Remove front timing chain case and timing chain. Refer to EM-239, "Removal and Installation".
- 3. Remove the crankshaft sprocket and the oil pump drive related parts with the following procedure.

a. Remove chain tensioner (1) (for oil pump drive chain).



- b. Remove cover.
- c. Hold the top of the oil pump shaft using the TORX socket, and then loosen the oil pump sprocket nuts and remove them.

① : oil pan (upper)<□ : Engine front



- d. Remove the crankshaft sprocket, the oil pump drive chain, and the oil pump sprocket at the same time.
- 4. Remove oil pan (upper). Refer to <u>EM-218</u>, "2WD: <u>Disassembly and Assembly"</u> (2WD models) or <u>EM-222</u>, "AWD: <u>Disassembly and Assembly"</u> (AWD models).
- 5. Remove oil pump assembly.

INSTALLATION

Note the following, and install in the reverse order of removal.

CAUTION:

- . Check that oil pump chain is correctly install on the oil pump sprocket.
- Before crank the engine, rotate crankshaft by hand to be sure that oil pump chain is correctly.
- Do not reuse O-ring.

Inspection INFOID:0000000013607990

INSPECTION AFTER INSTALLATION

- 1. Check the engine oil level. Refer to <u>LU-27</u>, "Inspection".
- 2. Start the engine, and check there is no leakage of engine oil.
- 3. Stop the engine and wait for 10 minutes.
- 4. Check the engine oil level and adjust the level. Refer to LU-27, "Inspection".

SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE DATA AND SPECIFICATIONS (SDS)

[VR30DDTT]

SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS) 2WD

2WD: Periodical Maintenance Specification

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ENGINE OIL CAPACITY (APPROXIMATE)

Unit:	0	(US	at	lmn	at)
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Drain and refill	With oil filter change	4.8 (5-1/8, 4-2/8)
	Without oil filter change	4.6 (4-7/8, 4)
Dry engine (Overhaul)	6.1 (6-4/8, 5-3/8)	

2WD: Engine Oil Pressure

INFOID:0000000013607992

Unit: kPa (kg/cm², psi)

Engine speed	Approximate discharge pressure*
Idle speed	More than 40 (0.408, 5.8)
2,000 rpm	More than 170 (1.734, 24.65)

^{*:} Engine oil temperature at 80°C (176°F)

AWD

AWD: Periodical Maintenance Specification

INFOID:0000000013607993

ENGINE OIL CAPACITY (APPROXIMATE)

Unit: ℓ (US qt, Imp qt)

Drain and refill	With oil filter change	5.4 (5-6/8, 4-6/8)
	Without oil filter change	5.2 (5-4/8, 4-5/8)
Dry engine (Overhaul)		6.6 (7, 5-6/8)

AWD: Engine Oil Pressure

INFOID:0000000013607994

Unit: kPa (kg/cm², psi)

Engine speed	Approximate discharge pressure*
Idle speed	More than 100 (1.02, 14.5)
2,000 rpm	More than 170 (1.734, 24.65)

^{*:} Engine oil temperature at 80°C (176°F)

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